

## Tectyl<sup>®</sup> FRAME PAINT XP

### Description

TECTYL<sup>®</sup> Frame Paint XP is a waterborne, asphalt emulsion corrosion preventive compound suitable for ferrous and non-ferrous industrial components. The

cured film is firm, black, resilient, matte textured and abrasion resistant.

### Laboratory Data

### Typical Properties

|   | <u>English</u>        | <u>Metric</u>     |
|---|-----------------------|-------------------|
| Flash, PMCC*, Minimum                             | 212°F                 | 100°C             |
| Density, Weight/Gallon @ 77°F (25°C)              | 8.0 ± 0.2 lbs./gallon | 1,011.5 grams/L   |
| Specific Gravity @ 60°F (15.6°C)                  | 1.02                  |                   |
| Recommended Dry Film Thickness over Metal Profile | 1.5 - 2.5 mils        | 38.1 - 63 microns |
| Theoretical Coverage @ Avg. Recommended DFT       | 200.5 sq. ft./gallon  | 4.7 sq. meters/L  |
| Non-Volatile % by Weight                          | 30 ± 2                |                   |
| Non-Volatile % by Volume                          | 25 ± 2                |                   |
| Volatile Organic Content (VOC)                    | 0 lbs./gallon         | 0 grams/L         |
| Approximate Dry to Touch Time @ 77°F (25°C)       | 30 - 45 minutes       |                   |
| Cure Time   | 24 hours              |                   |
| High Temperature Flow Point, Minimum              | 350°F                 | 176.7°C           |

### Accelerated Corrosion Tests:

|  |     |
|--|-----|
| 5% Salt Spray (Hours)  |     |
| ASTM** B-117 @ Recommended DFT:<br>(2x4x1/8 in. Polished Steel Panels)     | 200 |
| 100% Relative Humidity (Hours)   |     |
| ASTM D-1748 @ Recommended DFT:<br>(2x4x1/8 in. Polished Steel Panels)      | 200 |
| Weathering Hours (Federal Standard 141,<br>Method 6151 @ Recommended DFT:) | 200 |

\*PMCC (Penske Martin Closed Cup)

\*\*ASTM (American Society for Testing and Materials)

## Surface Preparation

The maximum performance of TECTYL® Frame Paint XP can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50-95°F (10-35°C) at the time of product application.

## Application

TECTYL® Frame Paint XP is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of water during use, contact Daubert Chemical Company. DO NOT THIN TECTYL® Frame Paint XP. Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application. TECTYL Frame Paint XP can be airless spray or dip applied. DO NOT FREEZE TECTYL® Frame Paint XP.

## Removal

The dry film is not normally intended for removal. Tectyl® WBS-A, citrus or alkaline cleaner will remove fresh residue accumulated on application equipment. A totally cured film requires the use of an aliphatic mineral spirit for removal. If removability is a factor, contact Daubert Chemical Company and samples should be evaluated prior to application.

## Storage

Store TECTYL® Frame Paint XP at temperatures between 50-95°F (10-35°C). Mild agitation is recommended prior to use.

## Caution

Adequate ventilation is required for cure and to ensure against formation of a combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT, OR TORCHES. Refer to Daubert's Material Safety Data Sheet for additional handling and first aid information.

## Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a products other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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**CAUTION:** The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerable uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

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