

Tectyl[®] 859B**Description**

TECTYL[®] 859B is a contact and volatile corrosion inhibiting compound. It is intended for use as a preservative/additive for enclosed systems where volatile components provide protection above the

oil level. TECTYL[®] 859B can be used as a contact preservative. TECTYL[®] 859B conforms to Military Specification MIL-PRF-46002C, Grade 1.

Laboratory Data**Typical Properties**

Flash, COC*, Minimum	260°F
Density, Weight/Gallon @ 77°F (25°C)	7.4 ± 0.1 lbs./gallon
API Gravity	28.0
Specific Gravity @ 60°F (15.6°C)	0.885
Recommended Dry Film Thickness over Metal Profile	0.17 mils
Theoretical Coverage @ Recommended DFT	8,303 sq. ft./gallon
Non-Volatile % by Weight	76
Volatile Organic Content (VOC), Maximum	0.9 lbs./gallon
Pour Point	-50°F
Water Displacement (Federal Method 3007)	Pass
Acid Neutralization	Pass
Vapor Phase Protection (1 cycle, 40° - 130°F)	Pass
<u>Accelerated Corrosion Tests:</u>	
100% Relative Humidity (Hours) ASTM D-1748 @ Recommended DFT (2x4x1/8 in. Polished Steel Panels)	800

*COC (Cleveland Open Cup)

**ASTM (American Society for Testing and Materials)

Surface Preparation

The maximum performance of TECTYL® 859B can be achieved only when the metal surfaces to be protected are clean, dry, and free of rust, oil, and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50 - 95°F (10 - 35°C) at the time of product application.

Application

TECTYL® 859B is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. **DO NOT THIN TECTYL® 859B.** Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application. TECTYL® 859B can be applied by spray or flush, or added to enclosures as recommended.

TECTYL® 859B is not intended for use as an operational preservative oil and should not be used in applications where rubber components are present. Vapor protection is not effective unless an adequate reservoir of oil can be maintained. A minimum of five fluid ounces of TECTYL® 859B should be used for each cubic foot of vapor space or five litres for each cubic meter of vapor space.

Removal

TECTYL® 859B can be removed with TECTYL® HPS solventborne thinner, vapor degreasing, or low pressure steam. TECTYL® 859B can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents when removing from painted surfaces, as these solvents may adversely affect paint.

Caution

Adequate ventilation is required for cure and to ensure against formation of a combustible atmosphere. **THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT, OR TORCHES.** Refer to Daubert's Material Safety Data Sheet for additional handling and first aid information.

Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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CAUTION: The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerous uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

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