

DAUBOND[®] 8850
DOOR SEALER

**PRODUCT
INFORMATION**

Daubond[®] 8850 is a one-part, ambient applied solvent based styrene butadiene sealant designed to afford a non-hardening, water resistant bead for sealing rainshield liners to inside automotive door panels. Daubond[®] 8850 handles well and will not "cob web" at the initial application nor on aging.

Due to the fact that Daubond[®] 8850 is ambient temperature applied, the cost and maintenance of the application equipment is minimized.

TYPICAL PROPERTIES

Polymer:	Modified Styrene Butadiene Rubber
Solids:	80-83%
Solvent:	Petroleum Hydrocarbon
Flash Point:	104° F. (T.C.C.)
Color:	Off white
Viscosity:	Burrell Severs 60-115 sec., 40 g/50 PSI @ 23
Density:	10.5 lbs/gal. 1.26 specific gravity

Daubond[®] 8850 is resistant to sag and can be easily extruded in bead form to the door panel area. Daubond[®] 8850 will afford adequate cohesive and adhesive strength to moisture proof most door constructions, utilizing a rain shield liner. It will provide cohesive strength without substrate destruction to facilitate access for repair or accessory installation.

CLEAN-UP

Equipment may be cleaned with mineral spirits, toluene, xylene, etc.

CAUTION

Combustible! Keep away from sparks or flame. Use in well ventilated areas. Avoid skin contact. If contact occurs, wash thoroughly with soap and water. Consult MSDS before use.



SBR SEALANT

The following test results cover Daubond® 8850 evaluated against Honda specification SB8 relative to attaching polyethylene type films to inside door panels.

Tests were run according to detailed SB8 test requirements.

<u>Test</u>	<u>Specifications</u>	<u>Typical Properties</u>
Specific Gravity	1.28 -1.32	1.29
Burrell-Severs Extrusion (40 grams @ 50 psi)	60 to 120 sec.	80 sec.
% Total Solids	83 - 97%	80-83%
Flow Property @ 25° C		
1 hour	No Sag	Pass
3 hours	No Sag	Pass
24 hours	No Sag	Pass
Flow Property @ 80° C		
1 hour	No Sag	Pass
3 hours	No Sag	Pass
24 hours	No Sag	Pass
Water Leakproof @ 25° C		
1 hour	No Leaks	Pass
3 hours	No Leaks	Pass
24 hours	No Leaks	Pass
Low Temp. Adhesive Property		Pass
Wrinkle Phenomena	No Wrinkles	Pass

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CAUTION: The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerable uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

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PAGE 2 OF 2

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