

PRODUCT INFORMATION

DAUBOND® 6479GM2

VAULT ADHESIVE

DAUBOND® 6479GM2 is a one-part, waterborne adhesive designed to adhere polystyrene and ABS to concrete.

TYPICAL PROPERTIES

Polymer	VAE
Color	Green
% Solids (by wt)	69 ± 1
Density (lbs/gal)	9.2 ± .1
Viscosity (cps)	1000-1500
Flash Point	Non-Flammable

APPLICATION PROCEDURE

1. Substrates should be free of all contaminants: dirt, grease, waxes, etc.
2. Apply Daubond® 6479GM2 to the polystyrene/ABS substrate.
3. Allow sufficient dry time for most of the water to evaporate prior to pouring the concrete. (Adhesive should not be "wet.") The required open time will vary with the adhesive film thickness and ambient temperature/humidity. Ten to thirty minutes is normally sufficient.



Clean-Up

Equipment may be cleaned with warm water and detergent or with suitable solvents, such as, Methylene Chloride, Toluene, MEK, etc. Clean equipment promptly at end of run. Cured adhesive can only be removed with great difficulty.

Storage Conditions

For optimum shelf life, store above 32°F. and below 100°F. For best results, we recommend the product be used within six months of manufacture.

June 18, 2010:kc

CAUTION: The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerable uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

WARRANTY: Daubert Chemical Company, Inc. ("Daubert") warrants all products manufactured by it to be free from defects in material and workmanship. DAUBERT MAKES NO OTHER WARRANTIES, WHETHER, EXPRESSED OR IMPLIED, WITH RESPECT TO SUCH PRODUCTS, AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND IMPLIED WARRANTIES ARISING FROM A COURSE OF DEALING OR USAGE OF TRADE, ARE DISCLAIMED BY DAUBERT. All claims hereunder must be made in writing within 30 days after receipt of the products at the buyer's plant and prior to further processing the products or combining them with other materials or products. Daubert's liability, whether under this warranty or in contract, tort, negligence or otherwise, is limited to the return of the net purchase price paid for any products proven defective or, at Daubert's option, to the repair or replacement of said products upon their return, transportation prepaid, to Daubert. THE REMEDY HEREBY PROVIDED SHALL BE THE EXCLUSIVE AND SOLE REMEDY OF THE BUYER, AND UNDER NO CIRCUMSTANCES SHALL DAUBERT BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES. No Daubert representative or other person is authorized to change this warranty in any way or to assume for Daubert any other liability in connection with the sale or use of its products.

REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

DAUBERT
CHEMICAL COMPANY, INC.

PAGE 2 OF 2

4700 South Central Avenue ■ Chicago, IL 60638 ■ 1-800-688-0459 ■ or 708-496-7350 ■ Fax: 708-496-7367

Visit our web site at www.daubert.com ■ Our e-mail is dauchem@daubert.com