DAUBERT CHEMICAL COMPANY, INC.

PRODUCT INFORMATION

DAUBOND® SPECIALTY APPLICATION ADHESIVE

DAUBOND® 5269LAT

PRIMER/ADHESIVE

Daubond® 5269LAT is a low viscosity adhesive-primer suitable for bonding vinyl films, vinyl plastisols, and thermoplastic polyurethanes to most metals and glass. The resulting bond will withstand modest forming without adhesion loss.

ADDITIONAL FEATURES OF DAUBOND® 5269LAT:

- One-part (no meter/mix)
- Requires no pre-bake
- Bonds most vinyl plastisols and films
- Pre-coat parts weeks in advance

TYPICAL PROPERTIES

Color	Clear
Base	Synthetic Resins
%Solids (by wt)	24.2 ± 1
Viscosity (#2 @ 60 LVF)	25-100 cps
Density (lbs/gallon)	7.30 ± 0.2

DAUBERT 75 YEARS OF INNOVATION 1935-2010

CERTIFIED QUALITY MANAGEMENT SYSTEM ISO 9001:2008 DNV

Application Procedures

1. Metal should be free of all dirt, grease, and waxes. Solvent or detergent washing is usually sufficient; however chemical or acid treatments should be used for aluminum, copper, brass, etc.
2. Apply adhesive-primer by brush, roll-coater or spray to approximately 1 wet mil.
3. Dry at room temperature or force dry at 140 to 160 ºF.
4. Fuse plastisol to adhesive-primer at any temperature above 300˜F. When bonding vinyl films, heat coated metal to 275-400 F. for 15-30 seconds, then nip vinyl and water quench.

Storage Conditions

For maximum shelf life, store below 80 ^{o}F and above 40 ^{o}F. Use within three (3) months of date of manufacture.

Caution

Flammable solution. Keep away from sparks or flame. Use with adequate ventilation.

Consult MSDS before using!

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CAUTION: The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerable uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

DAUBERT CHEMICAL COMPANY, INC.

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