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**PRODUCT  
INFORMATION****NOX-RUST<sup>®</sup> R-552-66****Description**

NOX-RUST<sup>®</sup> R-552-66 is a low viscosity petroleum based rust preventive compound designed to give good stain-stack protection

for cold-rolled steel and various alloyed steels.

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**Physical Properties****Typical Values**

Appearance	Light amber, oily liquid
Specific Gravity	0.89
Lbs/Gal	7.5
Viscosity (SUS @ 100 ° F.)	70
Flash Point (° F.)	250 (min.)

## Surface Preparation

The maximum performance of NOX-RUST® R-552-66 can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50-95°F (10-35°C) at the time of product application.

## Application

NOX-RUST® R-552-66 is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. DO NOT THIN NOX-RUST® R-552-66. Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application. NOX-RUST® R-552-66 can be spray or dip applied.

## Removal

NOX-RUST® R-552-66 can be removed with a solvent borne thinner, vapor degreasing, hot alkaline wash, or low-pressure steam. NOX-RUST® R-552-66 can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents

when removing from painted surfaces, as these solvents may adversely affect paint.

## Storage

Store NOX-RUST® R-552-66 at temperatures between 50-95°F (10-35°C). Mild agitation is recommended prior to use.

## Caution

Adequate ventilation is required for cure and to ensure against formation of a combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT, OR TORCHES. Refer to Daubert's Material Safety Data Sheet for additional handling and first aid information.

## Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

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