
**PRODUCT
INFORMATION****Cool-Speed™ 500****Water Soluble Machining and Grinding Fluid****Description**

COOL-SPEED™ 500 is a water-soluble mineral oil blended with effective emulsifiers, polar rust inhibitors and lubricity aids to provide excellent emulsion stability and rust protection.

and is recommended for sawing, turning, milling, boring and grinding. The balanced properties of COOL- SPEED™ 500 make it the soluble oil for most job shop needs.

COOL-SPEED™ 500 provides excellent emulsion stability, rust protection and hard water stability

Physical Properties (Typical Batch)

Appearance Concentrate	Dark Brown Oily Liquid
Emulsion @20/1	Opaque, White, Stable
Lbs./Gallon	7.8
Specific Gravity	0.94

Application

Recommended dilution ratios are 10/1 to 30/1 for machining and 30/1 to 50/1 for grinding.

March 30, 2011:co

DAUBERT

CAUTION: The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerable uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

WARRANTY: Daubert Chemical Company, Inc. ("Daubert") warrants all products manufactured by it to be free from defects in material and workmanship. DAUBERT MAKES NO OTHER WARRANTIES, WHETHER, EXPRESSED OR IMPLIED, WITH RESPECT TO SUCH PRODUCTS AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND IMPLIED WARRANTIES ARISING FROM A COURSE OF DEALING OR USAGE OF TRADE, ARE DISCLAIMED BY DAUBERT. All claims hereunder must be made in writing within 30 days after receipt of the products at the buyer's plant and prior to further processing the products or combining them with other materials or products. Daubert's liability, whether under this warranty or in contract, tort, negligence or otherwise, is limited to the return of the net purchase price paid for any products proven defective or, at Daubert's option, to the repair or replacement of said products upon their return, transportation prepaid, to Daubert. THE REMEDY HEREBY PROVIDED SHALL BE THE EXCLUSIVE AND SOLE REMEDY OF THE BUYER, AND UNDER NO CIRCUMSTANCES SHALL DAUBERT BE LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES. No Daubert representative or other person is authorized to change this warranty in any way or to assume for Daubert any other liability in connection with the sale or use of its products.

REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

DAUBERT
CHEMICAL COMPANY, INC.

PAGE 2 OF 2

4700 South Central Avenue ■ Chicago, IL 60638 ■ 1-800-688-0459 ■ or 708-496-7350 ■ Fax: 708-496-7367

Visit our web site at www.daubert.com ■ Our e-mail is dauchem@daubert.com