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**PRODUCT  
INFORMATION****COOL-FORM<sup>®</sup> 4902****Description**

COOL FORM<sup>®</sup> 4902 is petroleum based sheet metal processing lubricant and preservative designed for use in blankers and high speed auto-shear as a wash designed to provide lubrication and leave behind a rust inhibiting film. It has been specifically designed to minimize odor during use normally associated with traditional sheet metal processing lubricants. COOL FORM<sup>®</sup> 4902 is also used in press line lubricant applicators and blank washers as a wash,

stamping lubricant to protect against rust after forming, as well as a rust preventive spray on formed parts.

COOL FORM<sup>®</sup> 4902 is acceptable as a preservative and lubricant on sheet and coil, and is non-interfering with Body and Assembly sealers, adhesives and pre-conditioning systems.

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**Physical Properties**

Film Character  
Flash Point  
Application  
Viscosity CST @ 40°C  
Specific Gravity  
Removal  
Odor

**Typical Values**

Oily, non-drying  
225 °F (min)  
Spray, dip, brush or roller coat  
5.0  
0.89  
Solvent, alkaline cleaners  
Mild

**Lubrication**

COOL FORM<sup>®</sup> 4902 is a multi-purpose draw lubricant, blank cleaner, flex roll lubricant, and rust preventive for cold rolled sheet and galvanized coated steel.

The material is applied, as received, for forming automotive parts by dip, spray or roll coater application.

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**CAUTION:** The data, statements and recommendations set forth in this product information sheet are based on testing, research and other development work which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. However, this product is subject to numerous uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and particular use or uses.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

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